

## NCQC LABORATORY LLP

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Precision Calibration Centre with National / International Traceability for Temperature, Dimensional, Pressure, Vacuum, Time, Mass, Electrical, Noise, Airflow, Lux & all Special Purpose Instruments in all ranges.

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4, ,		boratory LLP.		Certificate No	1.	NCQC-M/27D825/00
Ra	4, Abhishree Corporate Park, Nr. Swagat					27-08-2025
Banglows, BRTS, Iskon – Ambli Road,			Date of Calibration 27-08-2025		27-08-2025	
Ambli, Ahmedabad, - 380058.			Suggested Due Date 26-08-2026			
Date Of Receipt / Ref. No → 27-08-2025				F/CR/M/031, Issue No.01 Page 1 of 3		
JLR - CC2128250000	F Discipline → M	Discipline → Mechanical Calibration, Dimension (Basic-Measuring Instrument, Gauge:			rument Gauge's etc.)	
Details of Observation of Unit Under Calibration	intification No. : NCQC/M – 09 rial No. : 6543 me of Instrument : Granite Surface Plate			amont, edage e cto.,		
Size	10	400 x 400 mm Visual Ins				
Total Division in no. Of Raw		700 TIIII	Make	Micro-Flat		
Total Division in no. Of Column		Accurac				
		Results of Calibration Calibration Lab				ation Lab
		Results of C	Salibratio	n		
Parameter to be checked		Permissible Values		Observed Values		
Flatness		4.5 μm		4.1 µm		
Remarks: Suggested due date is given These results are obtained Location of performance of Any hand written correction Environment condition duren Average temperature > 2 Uncertainty of measurement No external provider was a Result relates to the item of Calibration certificate shall Reference calibration method Reference standard no.: IS Our masters are directly national / international star	d at the till f calibrations (excepting calibrate 0.6°C and at 195% ased for calibrated not be reported to 12937, calibrate.	me of calibration. ion → At Lab. of @) or photocopies in ration: 20 ± 5 °C, 40 to d average humidity → confidence level is ± ralibration and hence it only. eproduced except in fu NCQC/CM/M/031. IS 7327 & IS 2285.	n the report 60 % RH 50.1 % RH 2.8 µm at c t is not appl	during calibrati coverage factor icable ritten approval	on of insi k = 2. of Directo	truments. or, NCQC
national / international star		of Master Instrum	ent Used	for Calibratic	m	
Nomenclature		ake / Model		o. / Sr. No.		alibration Due Date
Electronic Level		son / BDL-011				01-06-2026
NCQC System Certificate No.	Certificate no. & Traceability of master with National Standards					

NCGC System Cartificate No.

Traceable To National / International Standards.

accredited Laboratory Tanson Instrument, Certificate No. TI/F/EL/001/25, Date - 02.06.2025

Calibrated By



Reviewed by & Approved By



## NCQC LABORATORY LLP



4, Abhishree Corporate Park, Nr. Swagat Bungalows BRTS, Iskcon – Ambli Road, Ambli, Ahmedabad – 380 058, Gujarat

## SURFACE PLATE CALIBRATION

Report No.: NCQC-M/270825/002

Date:

27/08/2025

No. of Rows: 04 No. of Columns: 04

Measurement Readings Along Rows (Values are in Divisions)

	Col01	Col02	Col03	Col04
ROW01	0.0	0.0	-1_0	30.0
ROW02	0.0	8.0	20.0	29_0
ROW03	0.0	12.0	24.0	36.0
ROW04	0.0	18.0	30.0	41.0

## Measurement Readings Across Rows (Values are in Divisions)

	Col01	Col02	Col03	Col04
ROW01	0.0	0.0	0.0	0.0
ROW02	15.0	20.0	34.0	40.0
ROW03	11.0	18.0	28.0	32.0
ROW04	16.0	21.0	32.0	40.0

Deviation From Regression Plane (Values are in μm)

	Col01	Col02	Col03	Col04
ROW01	2.1	0.1	-1.9	-1.0
ROW02	1.2	0.0	-0.4	0.5
ROW03	0.0	-0.8	-0.6	1.0
ROW04	-0.8	-1.1	0.0	2.2

Flatness : 4.1 micrometer

Maximum Deviation 2.2 μm

Minimum Deviation -1.9 μm

Calibrated By

Chapted By

Maulik Rathod

